20 COMMON EGG SHELL **QUALITY PROBLEMS**





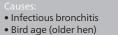
The degree of brown

color in the egg shell is determined by the quality of deposited pigment in the cuticle.

- Infectious bronchitis

- Use of chemotherapeutic agents (i.e. sulfonamides

and nicarbazin)



• High stress in the flock • Egg Drop Syndrome 76



The egg appears to be pink or lilac due to the association between the cuticle and an extra calcium

- Stress
- Excess calcium in the feed



If the egg shell is stained by feces, it is important to avoid feed ingredients which cause wet and sticky droppings.

- Wet droppings
- Large amounts of indigestible compounds in the feed
- Poor gut health • Electrolyte imbalance/



Usually from pullets in early lay, eggs are contaminated by smears of blood from a prolapsed cloaca, vent pecking, or cannibalism.

- Overweight pullets Pullets coming into lay
 Sudden, large increases in day length
- Poor hygiene: Cage, trays, belt pick-up system



Laid without a shell layer, these eggs are protected only by the shell

- Immature shell gland • Disease: Avian Influenza NDV infectious bronchitis
- Eaa Drop Syndrome 76 Inadequate nutrition: Calcium, phosphorus, manganese, or vitamin D3



Laid with an incomplete shell, only a thin layer of calcium is deposited on the shell membrane

- Excessive phosphorus consumption
- Heat stress
- Bird age (older hen) Saline water
- Mycotoxins



This problem includes hair ne cracks, star cracks, or large cracks that result in a

- Heat stress
- Saline water
- Bird age (older hen)
- Inadequate nutrition: Calcium and vitamin D3
- Mvcotoxins



OVARY (left)

The ovulation process, begins with the release of the volk (or ova) into the left oviduct.

The process of egg formation in a hen's oviduct and the time

> an egg spends in each section

INFUNDIBULUM

The yolk is captured and the formation of the perivitelline membrane and chalazae occurs. In breeder birds, fertilization occurs in this section.



Characterized by a very rough, corrugated surface, these eggs are produced when plumping is not controlled and terminated

- Heat stress
- Saline water
- Bird age (older hen) • Poor nutrition, especially calcium and vitamin D3



Eggs with thinly creased and wrinkled surfaces.

- Infectious bronchitis Defective shell gland



Classified by small lumps

- Bird ageStrain of bird



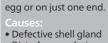
of calcified material on the egg shell, the severity of pimples depends on the foreign material present during the calcification

Inadequate nutrition



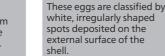
Calcium Coated

An extra layer of calcium can be seen all over the



Disturbances during

calcification • Excess calcium in the diet

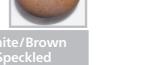


- Defective shell gland Disturbances during calcification
- Excess calcium in the diet



With smaller speckles than calcium deposits, these eggs may be laid down efore or after the cuticle is formed.

- Disturbances during calcification



- Defective shell gland
- Excess calcium in the diet



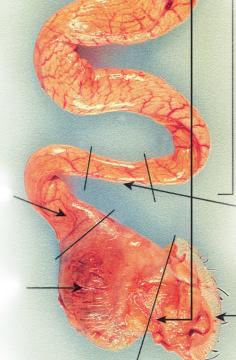
TUBULAR SHELL

GLAND A process called "plumping" occurs where water rich with electrolytes enters the albumen and the formation of the mammilary cores commence.



5 hours

and the pigmentation process occurs. 15 hours



MAGNUM

The egg white protein (albumen) is produced 3 hours

ISTHMUS

The isthmus produces the fibers that make up the inner and outer shell membranes.

VAGINA/ **CLOACA**

The egg is laid via this section. 1 minute



When placed in front of a light, the translucent areas appear mottled or glassy as a result of the shell's failure to dry out quickly

- High humidity in the shed Disease and mycotoxins
- Manganese deficiency Overcrowding



The egg is cracked in the

shell gland pouch and then repaired before lay.

- Incorrect lighting Stress
- Bird age (older hen) Overcrowding



A diagonal break occurs during formation and is mended again before lay.

Stress during calcification



These eggs are too small or large, round instead of oval, or differ from normal

- Immature shell gland Disease: Avian Influenza NDV, infectious bronchitis Egg Drop Syndrome 76
- Overcrowding



If two eggs come into contact with each other in the shell gland pouch. normal calcification is interrupted. The first egg retained in the pouch will have an extra laver of calcium seen as the white band marking.

• Changes in lighting



The second egg that enters the shell gland pouch is not as complete as the first egg and is flattened where the eggs made contact.

Changes in lighting

Stress

Disease

Acknowledgement: Some information has been extracted from the book "Egg Shell Quality Problems: Causes and Solutions" published by University of New England, Australia. We thank the Australia Egg Corporation Limited and the University of New England for their permission to use the oviduct photo.









